



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6798838
Job Sheet 195260



Part No: RB6798838

Job Qty: 2 pcs

Part Name: Gas Producer Turbine Tie Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 7/30/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB6798838 Rev A IPP Rev. A 19.05.16 New issue DP Verify DD

Ship Via:

Order 16451

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	2 pcs	7/30/19		0.00	0.13	Small Fab - 1	
							Small Fab - 2	<i>MLC</i>
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	2 pcs	7/30/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	2 pcs	7/30/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203867



Part: RB6798838

Job No: 195260

Serial No/Batch: S203867

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/08/19

DA
40
9-89
Aug 12 2019

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	7/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - Assemble as per drawing.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - 1-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG. 2-Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98410A117	Zinc Yellow Plated Steel External Retaining Ring for 3/8" OD.	2 (1 ea)	100-Small Fab - 1	5203782
RB6798838-1	Drift	2 pcs (1 ea)	100-Small Fab - 1	5196559
RB6798838-2	Drift Housing	2 pcs (1 ea)	100-Small Fab - 1	5196936

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	98410A117	2	0	0
	RB6798838-1	2	0	0
	RB6798838-2	2	0	0

Part Specifications

Specifications could not be found.

GA 140B

D.M.

DAS

21

5-85

AUG 13 2019

139E

Plex 5/16/19 12:11 PM Dart.Renwick.Jennifer